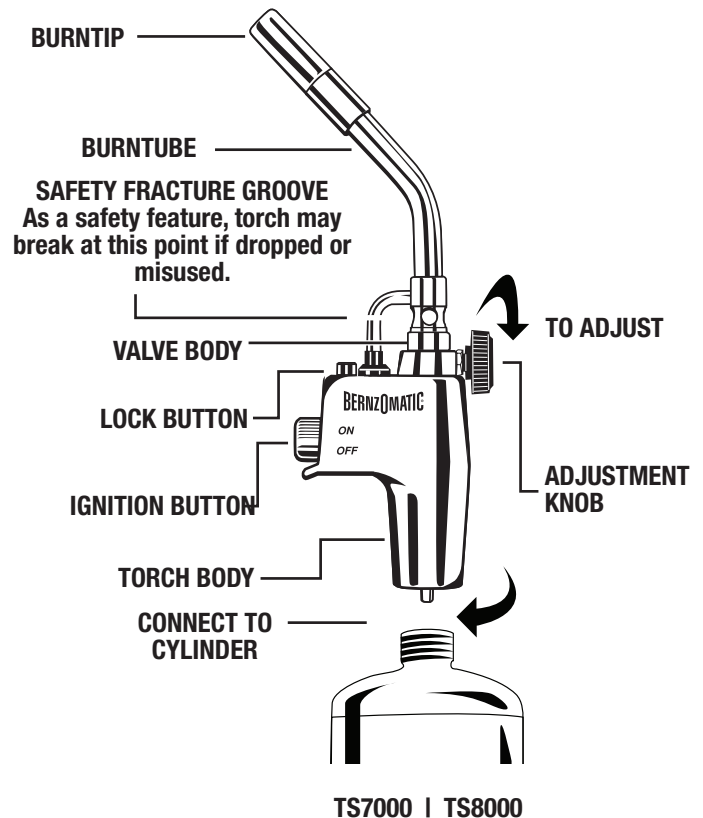
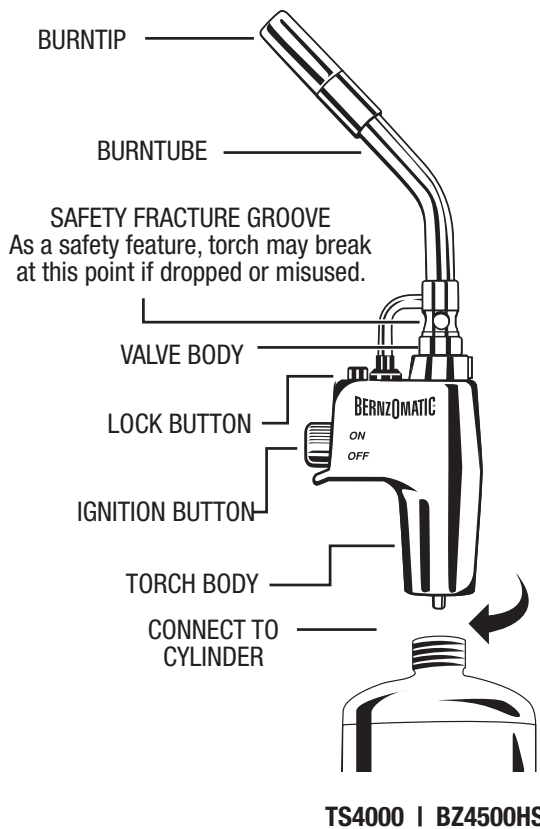


- Avoid contact of flux with skin or eyes.
- Always wear safety glasses, protective gloves and use proper tools to handle hot work.
- Be aware that the tip of the torch can get extremely hot during use. Take precautions to protect yourself and others from accidental burns.
- Never use the torch on or near combustibles. Be careful around motor vehicles or any gasoline-fired products and beware of hidden fuel lines and tanks.
- Always make certain the torch is placed on a level surface when connected to the fuel cylinder to reduce the risk of accidental tip over. Be sure the torch is not pointed in a direction which could cause nearby objects to ignite when the torch is set down.
- Never leave the torch unattended when lit.
- Never attempt to repair or heat a gasoline tank, a chemical drum an aerosol can, a compressed gas container that held flammable liquid or gas or any other chemical. Heating these is extremely dangerous, especially after they have been “emptied”.
- When thawing pipes, be very careful not to overheat surrounding materials. Use heat shield.
- Always have a fire extinguisher and a bucket of water near the torch and work area.
- This torch consumes oxygen and must only be used in well ventilated areas. Do not use in a confined space.
- Never attempt to light the torch with a setting that would result in a main flame less than one quarter inch (1/4”) long. An excessively short flame will cause lighting difficulties, will result in inefficient heating and may damage the ignition mechanism.

## ASSEMBLY

1. Turn ignition knob to off position.
2. For models TS7000 and TS8000, make sure regulator valve is off by turning flame adjustment knob clockwise until it stops. A light stop is sufficient. Do not force. (Note: the TS4000/BZ4500HS is not equipped with a flame adjustment knob.)
3. Hold torch so that burn tip is pointed away from persons and flammable materials. Thread gas cylinder into regulator/torch body. Hand tighten only. Do not force.
4. Check all joints and couplings periodically to insure against loose connections. With valve open, without lighting, test all connections with soapy water. If bubbles appear, gas is leaking and torch must be repaired. Never use a flame to check for leaks. Make this test in a well ventilated and spark-free area and where there are no open flames.



**DO NOT DISCARD THESE WARNINGS AND INSTRUCTIONS**

## LIGHTING AND OPERATION

**▲CAUTION:** Tipping the gas cylinder more than 60 degrees from its upright position may cause torch to flare. The torch has a built-in regulator that controls pressure and reduces the risk of pulsating or yellow flames when used other than upright. It is recommended to start working with a disposable hand torch cylinder at room temperature and to keep torch upright as much as possible.

1. Make sure the torch is cool before lighting or removing burner head or before installing or removing accessories.
2. In cold weather the size of the flame will be smaller. To produce a larger flame, pre-warm the cylinder to room temperature prior to use.
3. For models TS7000 and TS8000, open regulator valve fully by turning flame adjustment knob counter clockwise until it stops. Do not force. Always fully open valve when lighting to prevent damage to ignition system. (Except TS4000/BZ4500HS, that does not include a flame adjustment knob.) Never look into the burner tube or point in unsafe direction.
4. Turn ignition button to on position.
5. Point the torch in a safe direction and pull ignition button toward you. Repeat if necessary. Keep ignition button depressed and adjust the flame size by turning the flame regulating knob. (Except TS4000/BZ4500HS, that does not include a flame adjustment knob.) When ignition button is released the flame is automatically extinguished.
6. To engage flame lock feature, while ignition button is depressed, press flame lock button.
7. To release flame lock, pull ignition button until flame lock button releases.
8. After flame is extinguished, turn ignition button to off position.
9. After use, make sure the regulator valve is closed by turning flame adjustment knob fully clockwise until it stops. Do not force. (Except TS4000/BZ4500HS.)
10. Remove cylinder from torch when not in use.

## STORAGE

### REMOVE CYLINDER FROM TORCH WHEN NOT IN USE

1. Turn ignition button to the off position. Make sure regulator valve is closed by turning flame adjustment knob fully clockwise until it stops. Do not force. (Except TS4000/BZ4500HS.)
2. When torch is cool, disconnect cylinder and store torch and cylinder separately and out of reach of children. Observe cautions on cylinder label.
3. Do not expose cylinders to temperatures in excess of 120° F.
4. Store cylinders in well ventilated areas.

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